



The Scranton Army Ammunition Plant is operated by General Dynamics Ordnance and Tactical Systems. Since 1963 the facility has manufactured more than 23 million products, primarily projectile metal parts for the U.S. Government.

Recent changes in requirements and regulations have made this facility available to the commercial market sector. The skills required for the forging, heat treatment, machining, testing and painting of metal parts have been preserved at the plant thanks to its history of high production rates. Every step of the production process takes place within the 500,000+ SF facility. Total manufacturing control is what Scranton AAP quality and capability is all about.

For more information about this facility, please contact:

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For information on ARMS:
openterprise.com



Overview

■ Core Skills:

- ▲ Hot/Cold forging
- ▲ Heat treating
- ▲ Welding
- ▲ Precision machining
- ▲ Finishing and painting
- ▲ Materials: All ferrous and some non-ferrous
- ▲ Size ranges: From 60 mm (2.38") to 254 mm (9") outside diameter

■ Technical Specialties:

- ▲ CAD assisted manufacturing engineering
- ▲ Industrial engineering
- ▲ Tool and gage design
- ▲ Metallurgy
- ▲ Utilities analysis
- ▲ Process control and monitoring
- ▲ Environmental engineering

Utilities

Electricity Source

Pennsylvania Power & Light

Electricity Capacity

(2) 20,000 KVA
69 KV/13.8 KV

Natural Gas Source

UGI

Natural Gas Capacity

1732 MCF/day

Steam Generation Capacity

43,000 # per hr at 150 psig

Compressed Air capacity

8,600 CFM at 100 psig

Potable Water

10,000 GPM at 125 psig - pipe size 8" diameter

Process Water Capacity

10,298 GPM at 90 psig - pipe size 12" diameter

Raw Water

N/A

Domestic Sewage Treatment Capacity

N/A

Industrial Waste Treatment Capacity

20,000 GPD

Fiber Optic Available

Yes



Welding is just one of the core skills available at the Scranton AAP.

Amenities & Infrastructure